



## Practical Comparisons

Everyone's experience will differ and there is no substitute for your own experimentation. Here is the relevant information side by side, along with some general recommendations. The choice of which version of PMC to use will be determined by your work habits, the firing equipment available and the time available.

	PMC	PMC+	PMC3
<b>Workability</b>	excellent	slightly stiff	slightly stiff
<b>Shrinkage</b>	25-30 %	10-15%	10-15%
<b>Cost</b>	lowest cost	about 10% more	about 20% more
<b>Firing Temp. &amp; Time</b> (in ° F)	1650 for 2 hours	1650 for 10 min. 1560 for 20 min. 1470 for 30 min.	1290 for 10 min. 1200 for 20 min. 1110 for 45 min.
<b>Strength</b>	pretty good	very good	very good
<b>Recommendations</b>	pendants brooches charms beads	rings pendants bracelets	rings charms pendants

Provided by the

